

Evidence of Performance

Corrosion test of hinges
as per EN 1670 : 2007

Test report 208 36068 - e

Translation of Test Report 208 36068
dated 26 May 2008

Client **A/S J. Petersen Beslagsfabrik**
Jacob Petersenvej 9

9240 Nibe
Denmark



Basis

ISO 9227 : 1990
Corrosion tests in artificial atmospheres – Salt spray tests
EN 1670 : 2007
Building hardware - Corrosion resistance - Requirements and test methods

Manufacturer **A/S J. Petersen Beslagsfabrik**

Construction product **2-part door hinges**

Designation

IPA WINDOW HINGE 11174 34061, HOT DIP GALVANIZED + WHITE
IPA WINDOW HINGE 11801 24211, ZINK PLATED BLUE
IPA WINDOW HINGE 11174 34251, ZINK PLATED YELLOW
IPA WINDOW HINGE 11801 SPEZ, ZINK PLATED BLUE + GRAY
IPA WINDOW HINGE 11174 23211, ZINK PLATED SILVER
IPA WINDOW HINGE 11976 34872, HOT DIP GALVANIZED
IPA HINGE 11251 22141, PHOSPHATED BROWN

Representation



Knuckle diameter **13 mm**

Diameter of hinge pin **8 mm**

Length of hinge **approx. 98 mm**

Thickness of hinge leaf **2.5 mm**

Instructions for use

This test report serves to demonstrate corrosion resistance. The unit was tested as per ISO 9227.

Validity

The data and results given refer solely to the tested construction products.

Special features

Upon request by the client the construction products were exposed to a salt spray test.

Notes on publication

The ift Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies. The cover sheet can be used as abstract.



Corrosion resistance

Class 5 (480h)

Contents

The report comprises a total of 5 pages.

- 1 Object
- 2 Procedure
- 3 Detailed results
- 4 General

ift Rosenheim
16 July 2008

Christian Kehr

Christian Kehr, Dipl.-Ing. (FH)
Head of Testing Department
ift Centre Doors, Gates, Safety and Security

A. Spreitzer

Alexander Spreitzer
Test Engineer
ift Centre Doors, Gates, Safety and Security

